



2018 SPS Operation Schedule

User Time	Machine Study	Preventive Maintenance	Machine Shutdown
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User Time starts at 09:00 a.m. on the first day and ends at 08:00 a.m. on the last day of each operating period.

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
1	1	2	3	4	5	6	7
2	8	9	10	11	12	13	14
3	15	16	17	18	19	20	21
4	22	23	24	25	26	27	28
5	29	30	31				

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
5				1	2	3	4
6	5	6	7	8	9	10	11
7	12	13	14	15	16	17	18
8	19	20	21	22	23	24	25
9	26	27	28				

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
9				1	2	3	4
10	5	6	7	8	9	10	11
11	12	13	14	15	16	17	18
12	19	20	21	22	23	24	25
13	26	27	28	29	30	31	

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
13							1
14	2	3	4	5	6	7	8
15	9	10	11	12	13	14	15
16	16	17	18	19	20	21	22
17	23	24	25	26	27	28	29
18	30						

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
18		1	2	3	4	5	6
19	7	8	9	10	11	12	13
20	14	15	16	17	18	19	20
21	21	22	23	24	25	26	27
22	28	29	30	31			

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
22					1	2	3
23	4	5	6	7	8	9	10
24	11	12	13	14	15	16	17
25	18	19	20	21	22	23	24
26	25	26	27	28	29	30	

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
26							1
27	2	3	4	5	6	7	8
28	9	10	11	12	13	14	15
29	16	17	18	19	20	21	22
30	23	24	25	26	27	28	29
31	30	31					

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
31			1	2	3	4	5
32	6	7	8	9	10	11	12
33	13	14	15	16	17	18	19
34	20	21	22	23	24	25	26
35	27	28	29	30	31		

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
35						1	2
36	3	4	5	6	7	8	9
37	10	11	12	13	14	15	16
38	17	18	19	20	21	22	23
39	24	25	26	27	28	29	30

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
40	1	2	3	4	5	6	7
41	8	9	10	11	12	13	14
42	15	16	17	18	19	20	21
43	22	23	24	25	26	27	28
44	29	30	31				

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
44				1	2	3	4
45	5	6	7	8	9	10	11
46	12	13	14	15	16	17	18
47	19	20	21	22	23	24	25
48	26	27	28	29	30		

Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
48						1	2
49	3	4	5	6	7	8	9
50	10	11	12	13	14	15	16
51	17	18	19	20	21	22	23
52	24	25	26	27	28	29	30
1	31						