



2017 SPS Operation Schedule

User Time
 Machine Study
 Preventive Maintenance
 Machine Shutdown

User Time starts at 09:00 a.m. on the first day and ends at 08:30 a.m. on the last day of each operating period.

January							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
52							1
1	2	3	4	5	6	7	8
2	9	10	11	12	13	14	15
3	16	17	18	19	20	21	22
4	23	24	25	26	27	28	29
5	30	31					

February							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
5			1	2	3	4	5
6	6	7	8	9	10	11	12
7	13	14	15	16	17	18	19
8	20	21	22	23	24	25	26
9	27	28					

March							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
9			1	2	3	4	5
10	6	7	8	9	10	11	12
11	13	14	15	16	17	18	19
12	20	21	22	23	24	25	26
13	27	28	29	30	31		

April							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
13						1	2
14	3	4	5	6	7	8	9
15	10	11	12	13	14	15	16
16	17	18	19	20	21	22	23
17	24	25	26	27	28	29	30

May							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
18	1	2	3	4	5	6	7
19	8	9	10	11	12	13	14
20	15	16	17	18	19	20	21
21	22	23	24	25	26	27	28
22	29	30	31				

June							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
22				1	2	3	4
23	5	6	7	8	9	10	11
24	12	13	14	15	16	17	18
25	19	20	21	22	23	24	25
26	26	27	28	29	30		

July							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
26						1	2
27	3	4	5	6	7	8	9
28	10	11	12	13	14	15	16
29	17	18	19	20	21	22	23
30	24	25	26	27	28	29	30
31	31						

August							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
31		1	2	3	4	5	6
32	7	8	9	10	11	12	13
33	14	15	16	17	18	19	20
34	21	22	23	24	25	26	27
35	28	29	30	31			

September							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
35					1	2	3
36	4	5	6	7	8	9	10
37	11	12	13	14	15	16	17
38	18	19	20	21	22	23	24
39	25	26	27	28	29	30	

October							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
39						1	2
40	3	4	5	6	7	8	9
41	10	11	12	13	14	15	16
42	17	18	19	20	21	22	23
43	24	25	26	27	28	29	30
44	31						

November							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
44			1	2	3	4	5
45	6	7	8	9	10	11	12
46	13	14	15	16	17	18	19
47	20	21	22	23	24	25	26
48	27	28	29	30			

December							
Wk	Mon	Tue	Wed	Thu	Fri	Sat	Sun
48					1	2	3
49	4	5	6	7	8	9	10
50	11	12	13	14	15	16	17
51	18	19	20	21	22	23	24
52	25	26	27	28	29	30	31